

## Automatic Side and Heel Laster Model F (ASHL-F)

The ASHL-F is a dependable efficient machine, producing up to 200 pairs per hour requiring no special operator skills. You can realize greater cost savings while increasing production and quality.

- Fingers for shank, ball and forepart ensure continuous drafting and bonding.
- Efficient cost-saving rod-type adhesive system.
- High last spindle jack accommodates high and narrow boots.
- Operator does not have to adjust machine for shoe size.
- Powerful machine capable of handling heavy, fine and sport shoes in all sizes and heel heights.

Our lasting system is unique in the shoemaking industry. We do pulling and toe lasting first, then the heel and sides of the shoe are lasted simultaneously regardless of heel height. Fingers for shank, ball and forepart allow smooth, continuous drafting to have special equipment to last over the ball with pull toe lasting. Less precise patterns can be used without creating problems when joining shank lasting and toe forepart lasting.

Sequence:

1. Machine in idle position. Ample clearance is provided for the operator to easily load the shoe.
2. Shoe in machine. Finger pads and heel pads firmly hold upper in position.
3. Nozzles apply adhesive to insole of shoe.
4. Finger pads and heel wipers wipe upper onto insole.

### Specifications:

#### Air:

Pressure	80 lbs./in. <sup>2</sup> (5.6 Bar)
Consumption	7.2 scfm (203 liters/min.) at 200 pairs per hour

**Electrical:** 208-240V, 50/60 Hz, 10A single phase, 2.0 kW peak, 1.5 kW average at 200 pairs per hour

**Weight:** 1620 lbs. (735kg)

**Dimensions:** 36W x 56D x 64H inches

(914W x 1,422D x 1,625H mm)